

ARTESYN AVO200-48S05 Series

200 Watts Eighth-brick Converter



PRODUCT DESCRIPTION

Advanced Energy's Artesyn AVO200-48S05 is a single output DC/DC converter with standard eighth-brick form factor and pin configuration. It delivers up to 40A output current with 12V output. Ultra-high 94.5% efficiency and excellent thermal performance makes it an ideal choice for use in computing and telecommunication applications and can operate over an baseplate temperature range of -40°C to +100°C.

AT A GLANCE

Total Power

200 Watts

Input Voltage

36 to 75 Vdc

of Outputs

Single



SPECIAL FEATURES

- Delivering up to 40A output
- Ultra-high efficiency 94.5% typical at 60% load
- Wide input range: 36 to 75Vdc
- Excellent thermal performance
- No minimum load requirement
- Basic isolation
- High power density
- Low output noise
- Reflow soldering-able
- RoHS3.0
- Remote control function
- Remote output sense
- Trim function: 80% to 110%
- Output over current protection
- Output short protection
- Output over voltage protection

- Over temperature protection
- Industry standard eighth-brick pin-out outline

SAFETY

- UL UL/CSA 60950-1
- TUV EN 62368-1
- CE EN 62368-1
- UL94,V-0

TYPICAL APPLICATIONS

- Telecom
- Datacom

Model Numbers

| Standard | Output Voltage | Structure | Remote ON/OFF logic | ROHS |
|-------------------|----------------|------------|---------------------|---------|
| AVO200-48S05-6L | 5Vdc | Open-frame | Negative | RoHS3.0 |
| AVO200-48S05B-6L | 5Vdc | Baseplate | Negative | RoHS3.0 |
| AVO200-48S05PB-6L | 5Vdc | Baseplate | Positive | RoHS3.0 |
| AVO200-48S05B-4L | 5Vdc | Baseplate | Negative | RoHS3.0 |

Order Information

| AVO200 | - | 48 | s | 05 | Р | В | ı | 6 | L |
|--------|---|----|---|----|-----|---|---|---|---|
| 1) | | 2 | 3 | 4 | (5) | 6 | | 7 | 8 |

| 1) | Model series | AVO: high efficiency eighth-brick series, 200: output power 200W |
|-----|----------------------|---|
| 2 | Input voltage | 48: 36 to 75V input range, rated input voltage 48V |
| 3 | Output number | S: single output |
| 4 | Rated output voltage | 05: 5V output |
| (5) | Remote ON/OFF logic | Default: negative logic; P: positive logic |
| 6 | Baseplate | B: with baseplate; default: open frame |
| 7 | Pin length | 4: 4.8mm±0.25mm 6: 3.8mm pin length S: SMT pin T: SMT pin and tape reel package |
| 8 | RoHS status | L: RoHS3.0 |

Options

None



Absolute Maximum Ratings

Stress in excess of those listed in the "Absolute Maximum Ratings" may cause permanent damage to the power supply. These are stress ratings only and functional operation of the unit is not implied at these or any other conditions above those given in the operational sections of this TRN. Exposure to any absolute maximum rated condition for extended periods may adversely affect the power supply's reliability.

| Table 1. Absolute Maximum Ratings | | | | | | | |
|---|---|------------|--------------------|--------|--------|-----------|------------|
| Parameter | | Model | Symbol | Min | Тур | Max | Unit |
| Input Voltage | Operating -Continuous Non-operating -100mS | All All | V _{IN,DC} | - - | - - | 80 100 | Vdc Vdc |
| Maximum Output P | ower | All | P _{O,max} | - | - | 200 | W |
| Ambient Operating Temperature | | All | T _A | -40 | - | +85 | °C |
| Baseplate Operatin | g Temperature | All | T _B | -40 | - | +100 | °C |
| Storage Temperature | | All | T _{STG} | -55 | - | +125 | °C |
| Voltage at remote ON/OFF pin ¹ | | All | | -0.3 | - | 5 | Vdc |
| Humidity (non-condensing) Operating Non-operating | | All All | | - - | - - | 95 95 | % % |

Note 1 - Max voltage = 7.0V with oscillation noise



Input Specifications

| Table 2. Input Specifications | | | | | | |
|---|---|---------------------|-----|--------------|-----|------|
| Parameter | Conditions ¹ | Symbol | Min | Тур | Max | Unit |
| Operating Input Voltage, DC | All | $V_{\rm IN,DC}$ | 36 | 48 | 75 | Vdc |
| Turn-on Voltage Threshold | $I_{O} = I_{O,max}$ | V _{IN,ON} | 32 | - | 35 | Vdc |
| Turn-off Voltage Threshold | $I_{O} = I_{O,max}$ | VIN,OFF | 31 | - | 34 | Vdc |
| Lockout Voltage Hysteresis | I _O = I _{O,max} | | 1 | - | 3 | Vdc |
| Maximum Input Current $(I_O = I_{O,max})$ | $V_{IN,DC} = 36Vdc$ $I_O = I_{O,max}$ | I _{IN,max} | - | - | 7.5 | А |
| Recommended Input Fuse | Fast blow external fuse recommended | | - | - | 12 | А |
| Recommended External Input Capacitance | Low ESR capacitor recommended | C _{IN} | 220 | - | - | μF |
| Input Reflected Ripple Current | Through 12uH inductor | | - | 50 | - | mA |
| Operating Efficiency | $T_A = 25^{\circ}C$ $I_O = I_{O,max}$ $I_O = 60\%I_{O,max}$ | η | - | 94.5 95.5 | - | % |

Note 1 - Ta = 25° C, airflow rate = 400 LFM, Vin = 48Vdc, nominal Vout unless otherwise noted.



Output Specifications

| Parameter | | Conditions ¹ | Symbol | Min | Тур | Max | Unit |
|--|-------------------------------|---|-----------------------|--------|------------|-------|---------------------|
| Factory Set Voltage | | $V_{IN,DC} = 48Vdc$, $I_O = I_{O,max}$ | Vo | 4.92 | 5.00 | 5.08 | Vdc |
| Total Regulation | | Inclusive of line, load temperature change, warm-up drift | Vo | 4.85 | 5.00 | 5.15 | Vdc |
| Output Voltage Line Regul | ation | All | V _O | - | - | 10 | mV |
| Output Voltage Load Regu | lation | All | Vo | - | - | 25 | mV |
| Output Voltage Temperatu | re Regulation | All | Vo | - | - | 0.02 | %/°C |
| Output Voltage Trim Range | е | All | Vo | 4 | - | 5.5 | Vdc |
| Output Ripple, pk-pk | | 0 to 20MHz bandwidth | V _O | - | 120 | - | mV _{PK-PK} |
| Output Current | | All | I _O | 0 | - | 40 | А |
| Output DC Current-limit Inception ² | | All | Io | 44 | - | 60 | А |
| V _O Load Capacitance ³ | | All | Co | 220 | 1000 | 10000 | μF |
| V _o Dynamic Response | | 25% ~ 50% ~ 25% Ι _{Ο,max} 0.1A/μs | ±V _O Ts | - | 150 200 | - | mV uS |
| Peak Deviation Settling Time | | 25% ~ 50% ~ 25% Ι _{Ο,max} 1Α/μs | ±V _O Ts | - - | 300 200 | - | mV μS |
| | Rise Time | $I_{O} = I_{O,max}$ | T _{rise} | - | - | 50 | mS |
| Turn-on Transient | Turn-on Delay Time | $I_{O} = I_{O,max}$ | T _{turn-on} | - | - | 100 | mS |
| | Output Voltage Overshoot | I _O = 0 | %V _o | - | - | 5 | % |
| Isolation Voltage Input to Output | | 1mA for 60s Slew rate of 500V/1s | | 2250 | - | - | Vdc |
| Switching Frequency | | All | f _{sw} | - | 150 | - | KHz |
| Remote ON/OFF Control | Off-state Voltage | All | | 3.5 | - | 5 | Vdc |
| (Negative Logic) | On-state Voltage ⁴ | All | | -0.3 | - | 1.2 | Vdc |
| Remote ON/OFF Control | Off-state Voltage | All | | -0.3 | - | 1.2 | Vdc |
| (Positive Logic) | On-state Voltage | All | | 3.5 | - | 5 | Vdc |

Note 1 - Ta = 25° C, airflow rate = 400 LFM, Vin = 48Vdc, nominal Vout unless otherwise noted.



Note 2 - Hiccup: auto-restart when over-current condition is removed.

Note 3 - High frequency and low ESR is recommended

Note 4 - Max voltage = 7.0V with oscillation noise

Output Specifications

| Parameter | Conditions | Symbol | Min | Тур | Max | Unit |
|--|---|-----------------|------------|--------|------------|-------------------|
| Output Over Voltage Protection ⁵ | All | %V _o | 116 | - | 150 | % |
| Output Over Temperature Protection ⁶ With baseplate Without baseplate | AII AII | T T | 100 110 | - - | 125 135 | °C |
| Over Temperature Hysteresis | All | | - | 5 | - | °C |
| + Sense | All | %V _O | - | - | 5 | % |
| - Sense | All | %V _O | - | - | 5 | % |
| MTBF | Telcordia SR-332-2006; 80% load, 300LFM, 40 °C T _A | | - | 1.5 | - | 10 ⁶ h |

Note 5 - Hiccup: auto-restart when over-voltage condition is removed. Note 6 - Auto recovery.



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AVO200-48S05 Performance Curves

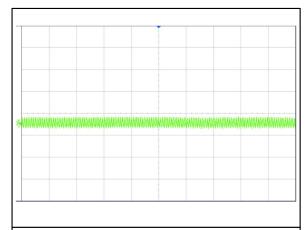


Figure 1: AVO200-48S05-6L Input Reflected Ripple Current Waveform Vin = 48Vdc Load: Io = 40A
Ch 3: Iin (50uS/div, 50mA/div)

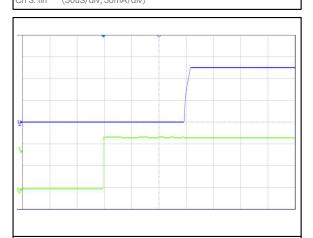


Figure 3: AVO200-48S05-6L Output Voltage Startup Characteristic $\mbox{Vin} = 36\mbox{Vdc} \quad \mbox{Load: lo} = 40\mbox{A} \qquad (2\mbox{mS/div})$ Ch 1: Vo (2V/div) Ch 3: Vin (20V/div)

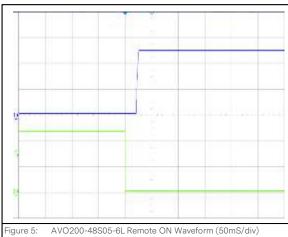


Figure 5: AVO200-48S05-6L Remote ON Waveform (50mS/div)
Vin = 36Vdc Load: lo =40A
Ch 1: Vo (2V/div) Ch 3: Remote ON (2V/div)

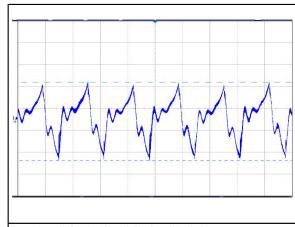


Figure 2: AVO200-48S05-6L Ripple and Noise Measurement Vin = 48Vdc Load: lo = 40A Ch 1: Vo (2us/div, 20mV/div)

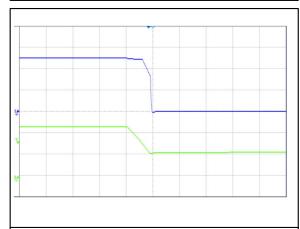


Figure 4: AVO200-48S05-6L Turn Off Characteristic (1mS/div)
Vin = 36Vdc Load: Io = 40A
Ch 1: Vo (2V/div) Ch 3: Vin (20V/div)

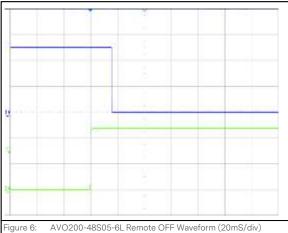
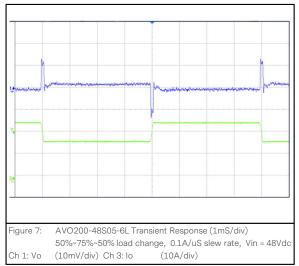
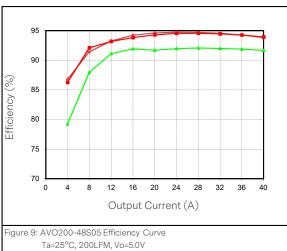


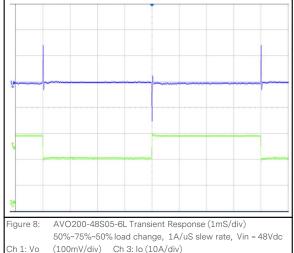
Figure 6: AVO200-48S05-6L Remote OFF Waveform (20mS/div)
Vin = 36Vdc Load: Io = 40A
Ch 1: Vo (2V/div) CH3: Remote OFF (2V/div)



AVO200-48S05 Performance Curves







Ch 1: Vo (100mV/div) Ch 3: lo (10A/div)

AVO200-48S05B Performance Curves

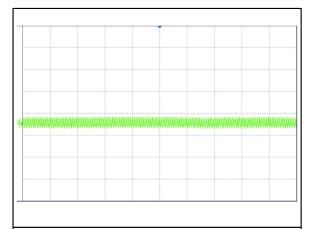


Figure 10: AVO200-48S05B-6L Input Reflected Ripple Current Waveform
Vin = 48Vdc Load: Io = 40A
Ch 3: Iin (50uS/div, 50mA/div)

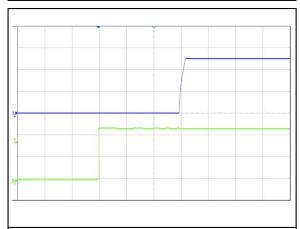
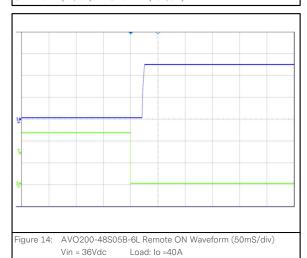
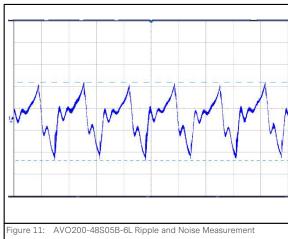


Figure 12: AVO200-48S05B-6L Output Voltage Startup Characteristic $\begin{array}{cccc} Vin = 36Vdc & Load: Io = 40A & (2mS/div) \\ Ch 1: Vo & (2V/div) & Ch 3: Vin & (20V/div) \\ \end{array}$



(2V/div) Ch 3: Remote ON (2V/div)



Vin = 48Vdc Load: lo = 40A

Ch 1: Vo (2us/div, 20mV/div)

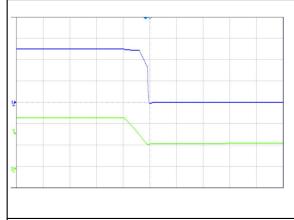
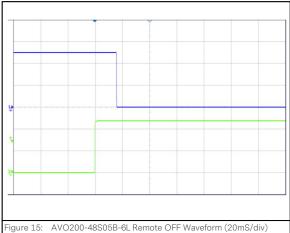


Figure 13: AVO200-48S05B-6L Turn Off Characteristic (1mS/div)
Vin = 36Vdc Load: lo = 40A
Ch 1: Vo (2V/div) Ch 3: Vin (20V/div)

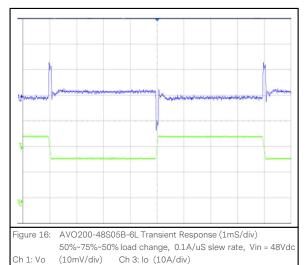


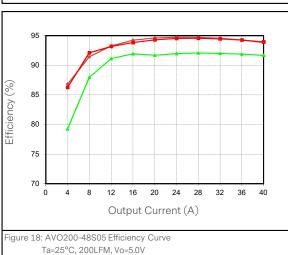
Vin = 36Vdc Load: Io = 40A

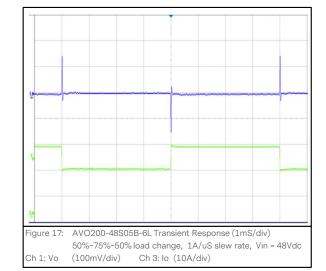
Ch 1: Vo (2V/div) CH3: Remote OFF (2V/div)



AVO200-48S05B Performance Curves





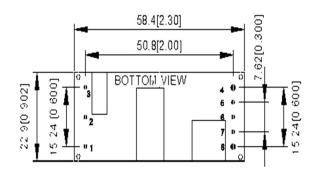


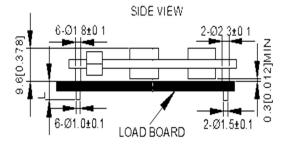




Mechanical Outlines - Open frame

AVO200-48S05-6L





UNIT: mm[inch]

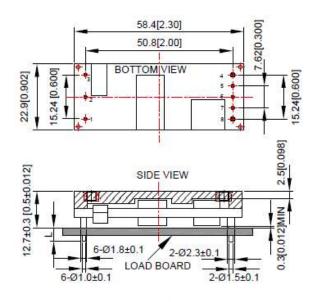
TOLERANCE: X.X mm \pm 0.5 mm[X.XX in. \pm 0.02 in.]

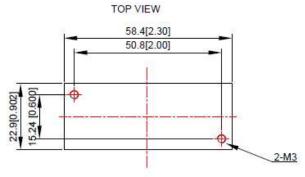
X.XX mm \pm 0.25 mm[X.XXX in. \pm 0.01 in.]



Mechanical Outlines - Baseplate Module

AVO200-48S05B-6L AVO200-48S05PB-6L AVO200-48S05B-4L





UNIT: mm[inch]

TOLERANCE: X.X mm \pm 0.5 mm[X.XX in. \pm 0.02 in.]

X.XX mm \pm 0.25 mm[X.XXX in. \pm 0.01 in.]

Pin length option

| Table 4. Pin length option | | | | | |
|----------------------------|---------------|--|--|--|--|
| Device code suffix | L | | | | |
| -4 | 4.8mm±0.25 mm | | | | |
| -6 | 3.8mm±0.25 mm | | | | |
| -8 | 2.8mm±0.25 mm | | | | |
| None | 5.8mm±0.25 mm | | | | |



Pin Designations

| Pin No | Name | Function |
|--------|-------------------|-------------------------|
| 1 | V_{IN} + | Positive input voltage |
| 2 | Remote ON/OFF | Remote control |
| 3 | V _{IN} - | Negative input voltage |
| 4 | V _o - | Negative output voltage |
| 5 | -Sense | Remote sense negative |
| 6 | Trim | Voltage adjustment |
| 7 | +Sense | Remote sense positive |
| 8 | V _O + | Positive output voltage |



Weight

The AVO200-48S05-6L (Open-frame) weight is 34g.maximum. (28g.minmum)

The AVO200-48S05B-6L (Baseplate) weight is 46g.maximum. (40g.minmum)



EMC Immunity

AVO200-48S05 power supply is designed to meet the following EMC immunity specifications:

| Table 5. Environmental Sp | Table 5. Environmental Specifications | | | | | | |
|---------------------------|---|----------|--|--|--|--|--|
| Document | Description | Criteria | | | | | |
| EN55032, Class A Limits | Conducted EMI Limits | А | | | | | |
| IEC/EN 61000-4-2, Level 3 | Electromagnetic Compatibility (EMC) - Testing and measurement techniques - Electrostatic discharge immunity test. Enclosure Port | В | | | | | |
| IEC/EN 61000-4-4, Level3 | Electromagnetic Compatibility (EMC) - Testing and measurement techniques, Electrical Fast Transient. DC input port. | В | | | | | |
| IEC/EN 61000-4-5 | Electromagnetic Compatibility (EMC) - Testing and measurement techniques, Immunity to surges - 600V common mode and 600V differential mode for DC ports | В | | | | | |
| IEC/EN 61000-4-6, Level 2 | Electromagnetic Compatibility (EMC) - Testing and measurement techniques, Continuous Conducted Interference. DC input port | А | | | | | |
| EN61000-4-29 | Electromagnetic Compatibility (EMC) - Testing and measurement techniques, Voltage Dips and short interruptions and voltage variations. DC input port | В | | | | | |

Criterion A: Normal performance during and after test.

Criterion B: For EFT and surges, low-voltage protection or reset is not allowed. Temporary output voltage fluctuation ceases after disturbances ceases, and from which the EUT recovers its normal performance automatically. For Dips and ESD, output voltage fluctuation or reset is allowed during the test, but recovers to its normal performance automatically after the disturbance ceases.

Recommend EMC Filter Configuration

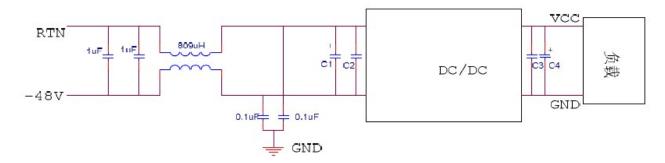


Figure 19 EMC test configuration

C1 to C4: See Figure 27

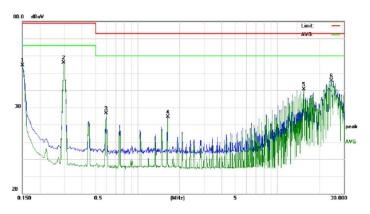


EMI Emissions

The AVO200-48S05 series has been designed to comply with the Class A limits of EMI requirements of EN55022 (FCC Part 15) and CISPR 22 (EN55022) for emissions and relevant sections of EN61000 (IEC 61000) for immunity. The unit is enclosed inside a metal box, tested at 200W using resistive load.

Conducted Emissions

The applicable standard for conducted emissions is EN55022 (FCC Part 15). Conducted noise can appear as both differential mode and common mode noise currents. Differential mode noise is measured between the two input lines, with the major components occurring at the supply fundamental switching frequency and its harmonics. Common mode noise, a contributor to both radiated emissions and input conducted emissions, is measured between the input lines and system ground and can be broadband in nature.



The AVO200-48S05 power supplies have internal EMI filters to ensure the convertors' conducted EMI levels comply with EN55022 (FCC Part 15) Class A and EN55022 (CISPR 22) Class A limits. The EMI measurements are performed with resistive loads at maximum rated loading.

Note:

Red Line refers to Artesyn Quasi Peak margin, which is 6dB below the CISPR international limit.

Green Line refers to the Artesyn Average margin, which is 6dB below the CISPR international limit.

Conducted Emissions

| Table 6. Conducted EMI emission specifications of the AVO200-48S05 series | | | | | | |
|---|-------|--------|-----|-----|-----|------|
| Parameter | Model | Symbol | Min | Тур | Max | Unit |
| FCC Part 15, class A | All | Margin | - | - | 6 | dB |
| CISPR 22 (EN55032) class A | All | Margin | - | - | 6 | dB |



Safety Certifications

The AVO200-48S05 power supply is intended for inclusion in other equipment and the installer must ensure that it is in compliance with all the requirements of the end application. This product is only for inclusion by professional installers within other equipment and must not be operated as a stand alone product.

| Table 7. Safety Certifications for AVO200-48S05 series power supply system | | | | | | |
|--|---------|----------------------------|--|--|--|--|
| Standard | Agency | Description | | | | |
| UL 60950-1, 2nd Edition, 2011-12-19; CSA C22.2 No. 60950-1-07, 2nd Edition, 2011-12 | UL+CUL | US and Canada Requirements | | | | |
| EN 62368-1:2014/A11:2017 | TUV-SUD | European Requirements | | | | |
| EN 62368-1:2014/A11:2017 | CE | CE Marking | | | | |
| UL94,V-0 | | Flammability Rating | | | | |



Operating Temperature

The AVO200-48S05 supplies will start and operate within stated specifications at an ambient temperature from -40 $^{\circ}$ C to 85 $^{\circ}$ C under all load conditions. The storage temperature is -55 $^{\circ}$ C to 125 $^{\circ}$ C

Thermal Considerations - Open-frame

The converter is designed to operate in different thermal environments and sufficient cooling must be provided. Proper cooling can be verified by measuring the temperature at the test points as shown in figure 10. The temperature at this point should not exceed the max values in the table 8.



Figure 20 Thermal test points

| Table 8. Temperature limit of the test point | | |
|--|-------------------|--|
| Test Point | Temperature limit | |
| P1 | 130°C | |
| P2 | 130°C | |

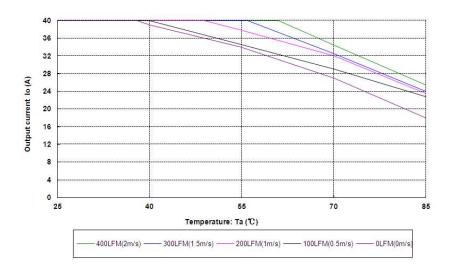


Figure 21 Output power derating, 48Vin, air flowing across the converter from pin 3 to pin 1



Thermal Considerations - Baseplate

The converter can both operate in two different modes.

Mode 1: The converter can operate in a enclosed environment without forced air convection. Cooling of the converter is achieved mainly by conduction from the baseplate to a heat sink. The converter can deliver full output power at 85°C ambient temperature provided the baseplate temperature is kept below the max values 100°C.

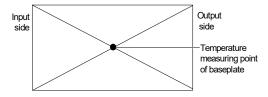


Figure 22 Temperature test point on base plate

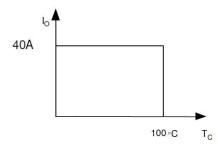


Figure 23 Output power derating curve, Tc: temperature test point on baseplate

Mode2: The converter is designed to operate in different thermal environments and sufficient cooling must be provided. Proper cooling of the DC/DC converter can be verified by measuring the temperature at the test point as shown in the Figure 24. The temperature at this point should not exceed the max values in the table 9.

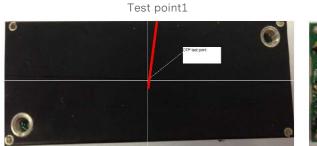
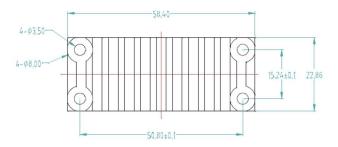




Figure 24 Temperature test points

| Table 9. Temperature limit of the test point | | |
|--|-------------------|--|
| Test Point | Temperature limit | |
| P1 | 114°C | |
| P2 | 128°C | |





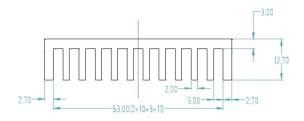


Figure 25 Heat sink mechanical diagram

For a typical application, Figure 26 shows the derating of output current vs. ambient air temperature at different air velocity @48V input.

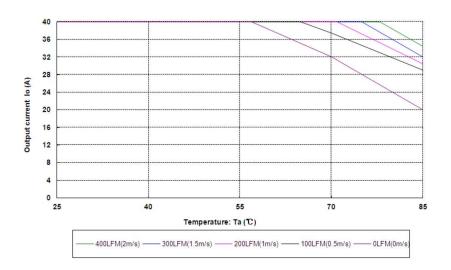


Figure 26 Output power derating, 48Vin, air flowing across the converter (from pin 3 to pin1)



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Qualification Testing

| Table 10. Qualification testing | | | | | |
|---------------------------------|------------|---|--|--|--|
| Parameter | Unit (pcs) | Test condition | | | |
| Halt test | 4-5 | $\rm T_{a,min}$ -30 °C to $\rm T_{a,max}$ +25 °C, 10 °C step, $\rm V_{IN}$ = min to max, 0 to 100% load | | | |
| Vibration | 3 | Frequency range: 5Hz to 20Hz, 20Hz ~ 200Hz, A.S.D: 1.0m²/s³, -3db/oct, axes of vibration: X/Y/Z. Time: 30min/axes. Non operational | | | |
| Mechanical Shock | 3 | Half sine, Acceleration: 30g, 6ms, 3 axes, 6 directions, 3 time/direction. Non operational | | | |
| Thermal Shock | 3 | $^{-55}$ $^{\rm O}$ C to 125 $^{\rm O}$ C, Temp Dwell Time: 30min, Temp change rate: 20 $^{\rm O}$ C/min, unit temperature 20 cycles. Non operational | | | |
| Thermal Cycling | 3 | -40 °C to 85 °C, temperature change rate: 1°C/min, cycles: 2cycles | | | |
| Humidity | 3 | 40 °C, 95%RH, 48h | | | |
| Solder Ability | 15 | IPC J-STD-002C-2007 | | | |



Typical Application

Below is the typical application of the AVO200-48S05 series power supply.

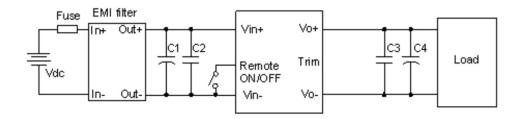


Figure 27 Typical application

C1: 220uF/100V electrolytic capacitor; P/N: UPM2A221MPD (Nichicon) or equivalent caps

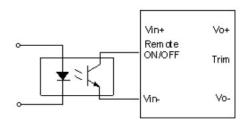
C2, C3: 1uF/100V X7R ceramic capacitor, P/N: C3216X7R2A105KT0L0S (TDK) or equivalent caps

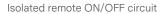
C4:1000uF electrolytic capacitor, P/N: UPM1A102MHD (Nichicon) or equivalent caps

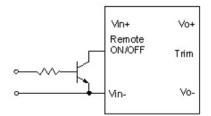
Fuse: External fast blow fuse with a rating of 12A. The recommended fuse model is 0314012.P from LITTLEFUSE.

Remote ON/OFF

Negative remote ON/OFF logic is available in AVO200-48S05. The logic is CMOS and TTL compatible. The voltage between pin Remote ON/OFF and pin Vin- must not exceed the range listed in table "Feature characteristics" to ensure proper operation. The external Remote ON/OFF circuit is highly recommended as shown in figure 28.







Non-isolated remote ON/OFF circuit

Figure 28 Remote ON/OFF internal diagram

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Trim Characteristics

Connecting an external resistor between Trim pin and Vo- pin will decrease the output voltage. While connecting it between Trim and Vo+ will increase the output voltage. The following equations determine the external resistance to obtain the trimmed output voltage.

$$R_{adj-down} = \frac{511}{\Delta} - 10.22(K\Omega)$$

$$R_{adj-up} = \frac{5.11 \times V_{nom} \times (100 + \Delta)}{1.225 \times \Delta} - \frac{511}{\Delta} - 10.22(K\Omega)$$

 Λ : Output e rate against nominal output voltage.

 $V_{\it norm}$: Nominal output voltage.

For example, to get 5.5V output, the trimming resistor is

$$\Delta = \frac{100 \times |V_{nom} - V_0|}{V_{nom}} = \frac{100 \times (5.5 - 5)}{5} = 10$$

$$R_{adj-up} = \frac{5.1 \times 5 \times (100 + 10)}{1.225 \times 10} - \frac{510}{10} - 10.2 = 167.8(K\Omega)$$

When trimming up, the output current should be decreased accordingly so as not to exceed the maximum output power.

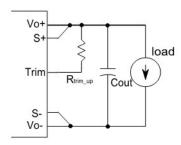


Figure 29 Trim up

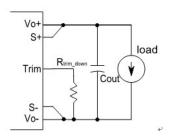


Figure 30 Trim down

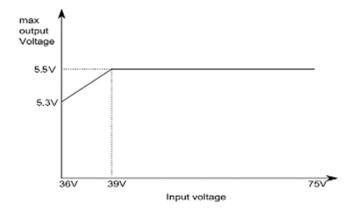


Figure 31 Max. adjustable output voltage vs. input voltage



Input Ripple & Inrush Current and Output Ripple & Noise Test Configuration

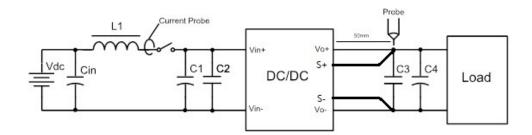


Figure 32 Input ripple & inrush current output ripple & noise test configuration

Vdc: DC power supply

L1: 12uH

Cin: 220uF/100V typical C1 to C4: See Figure 27

Note: Using a coaxial cable with series 50Ω resistor and 0.68uF ceramic capacitor or a ground ring of probe to test output ripple & noise is recommended.



Soldering

The product is intended for standard manual, reflow or wave soldering.

When wave soldering is used, the temperature on pins is specified to maximum 260°C for maximum 7s.

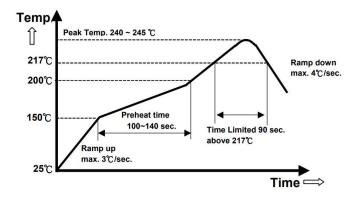
When soldering by hand, the iron temperature should be maintained at 300°C ~ 380°C and applied to the converter pins for less than 10s. Longer exposure can cause internal damage to the converter.

Cleaning of solder joint can be performed with cleaning solvent IPA or similative.

| Item | Product requirement | Product Name | |
|---------|---------------------|---|--|
| RoHS3.0 | Wave soldering | AVO200-48S05B-6L AVO200-48S05PB-6L AVO200-48S05B-4L | |

| Item | Product requirement | Product Name |
|---------|--------------------------|-----------------|
| RoHS3.0 | Reflow or wave soldering | AVO200-48S05-6L |

When reflow soldering is used, please refer to following figure for recommended temperature profile parameters





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Record of Revision and Changes

| Issue | Date | Description | Originators |
|-------|------------|---|-------------|
| 1.0 | 08.27.2014 | First Issue | K. Wang |
| 1.1 | 06.11.2014 | Add the condition and template error | K. Wang |
| 1.2 | 09.24.2014 | Type error | K. Wang |
| 1.3 | 03.23.2015 | Type error | K. Wang |
| 1.4 | 12.21.2015 | Add a note "Max voltage =7.0V with oscillation noise" in the voltage at remote on/off pin | K. Wang |
| 1.5 | 06.16.2016 | Update the Mechanical Drawing | K. Wang |
| 1.6 | 06.28.2016 | Update the note1 and 4 in page 5 | K. Wang |
| 1.7 | 10.25.2016 | Update the soldering information | K. Wang |
| 1.8 | 01.16.2017 | Update the UVLO range and add the "AVO200-48S05PB-6L" | K. Wang |
| 1.9 | 12.16.2019 | 1.Update the mechanical drawing for baseplate 2.Update solder information | K. Wang |
| 2.0 | 05.26.2019 | Update safety cert from 60950 to 62368-1 | K. Wang |
| 2.1 | 07.15.2022 | Add AVO200-48S05B-4L information | J. Zhang |





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Advanced Energy (AE) has devoted more than three decades to perfecting power for its global customers. AE designs and manufactures highly engineered, precision power conversion, measurement and control solutions for mission-critical applications and processes.

Our products enable customer innovation in complex applications for a wide range of industries including semiconductor equipment, industrial, manufacturing, telecommunications, data center computing, and medical. With deep applications know-how and responsive service and support across the globe, we build collaborative partnerships to meet rapid technological developments, propel growth for our customers, and innovate the future of power.

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